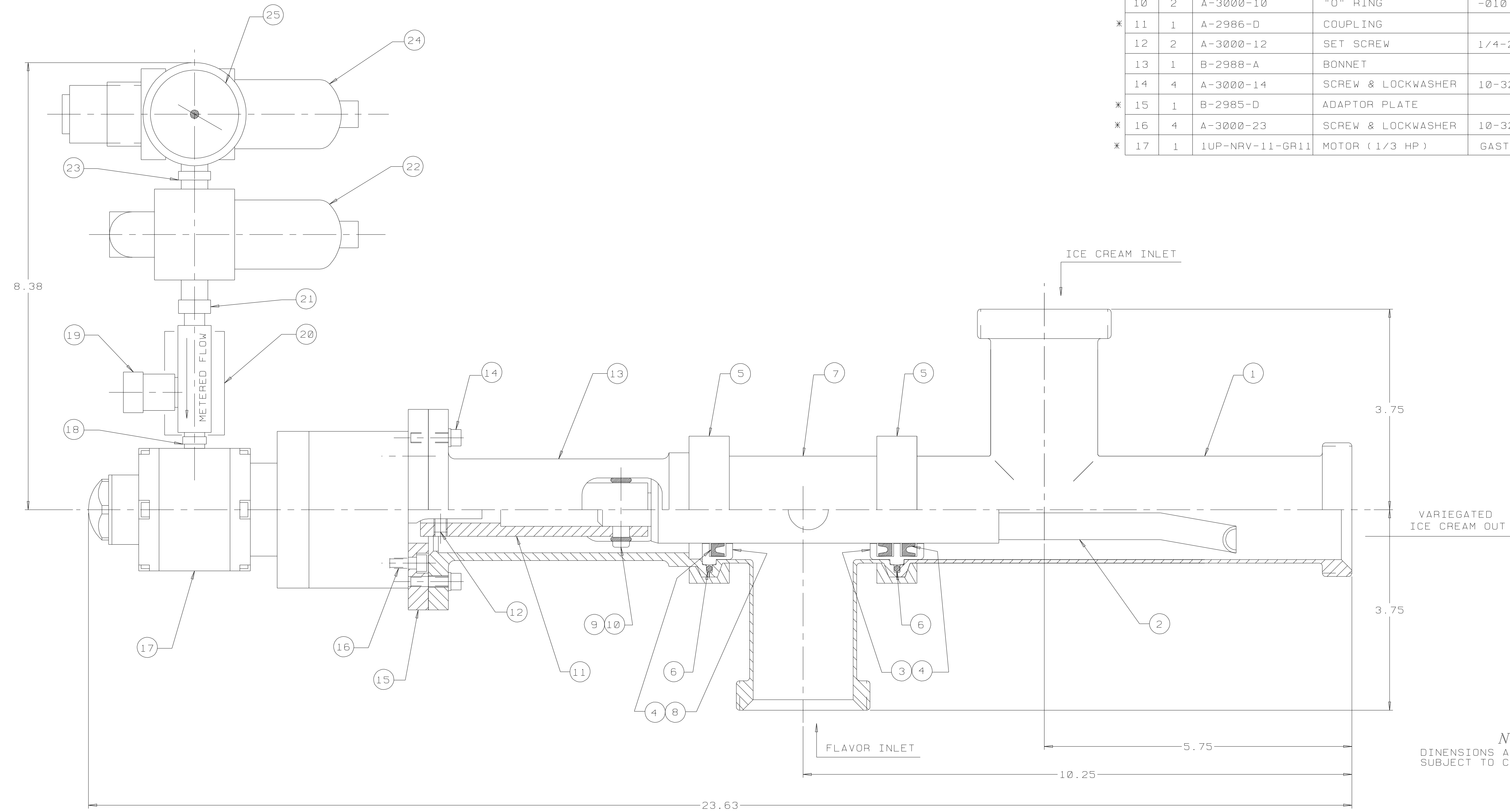


| ITEM | REQD | PART NO. | DESCRIPTION | REMARKS |
|------|------|------------|---------------------|----------------------|
| * 18 | 1 | 216P-2 | HEX NIPPLE | PARKER |
| * 19 | 1 | F200B-11KT | FLOW CONTROL VALVE | PARKER |
| * 20 | 1 | AF350 | MUFFLER | GAST MANUF. CORP. |
| * 21 | 1 | 216P-4-2 | HEX NIPPLE-REDUCING | PARKER |
| * 22 | 1 | 14L11GA | LUBRICATOR | PARKER |
| * 23 | 1 | 216P-4 | HEX NIPPLE | PARKER |
| * 24 | 1 | 04E11B13FB | FILTER/REGULATOR | PARKER |
| * 25 | 1 | 111.10.2" | GUAGE | WIKA (0-160 PSI/KPA) |

* ITEMS REQUIRED TO CONVERT ELECTRIC DRIVE UNIT TO AIR DRIVE

| ITEM | REQD | PART NO. | DESCRIPTION | REMARKS |
|------|------|-----------------|--------------------|----------------------------|
| 1 | 1 | B-2999-A | BODY | 2" WITH THREADED ENDS |
| 2 | 1 | C-2987-A | FLAVOR TUBE | CUSTOMER TO SPECIFY STYLE |
| 3 | 1 | B-2994-D | LOWER BUSHING | |
| 4 | 3 | A-3000-4 | SEAL | |
| 5 | 2 | K13HH-2" | CLAMP | TCI-SUPERIOR |
| 6 | 2 | A-3000-6 | "O" RING | -226 |
| 7 | 1 | B-2991-A | FLAVOR TEE | 2 x 2 WITH THREADED END |
| 8 | 1 | B-2989-D | UPPER BUSHING | |
| 9 | 1 | A-3000-9 | DRIVE PIN | |
| 10 | 2 | A-3000-10 | "O" RING | -010 |
| * 11 | 1 | A-2986-D | COUPLING | |
| 12 | 2 | A-3000-12 | SET SCREW | 1/4-20 x 1/4" LG. S.S. |
| 13 | 1 | B-2988-A | BONNET | |
| 14 | 4 | A-3000-14 | SCREW & LOCKWASHER | 10-32 x 3/4" LG. SHCS S.S. |
| * 15 | 1 | B-2985-D | ADAPTOR PLATE | |
| * 16 | 4 | A-3000-23 | SCREW & LOCKWASHER | 10-32 x 1/2" LG. SHCS S.S. |
| * 17 | 1 | 1UP-NRV-11-GR11 | MOTOR (1/3 HP) | GAST MANUF. CORP. |



NOTE
DIMENSIONS ARE APPROXIMATE AND SUBJECT TO CHANGE WITHOUT NOTICE

- NOTES:**
- VARIEGATOR TO BE DISASSEMBLED AND HAND CLEANED DO NOT CLEAN IN PLACE
 - ALL PRODUCT CONTACT MATERIALS TO BE STAINLESS STEEL TYPE 304, BUNA OR DELRIN
 - MAXIMUM AIR REQUIREMENTS: 100 PSIG, 20 CFM

TOLERANCES UNLESS OTHERWISE SPECIFIED
 0.000 ±.015
 0.000 ±.005
 0.000 ±.0005
 ANGULAR ±1 DEG

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HOLLAND MANUFACTURING, INC.
 6851-51 ST. KENOSHA, WIS

SCALE: FULL BY: SW
 DATE: 1-25-88

VersaCAD DWG
 VOLUME:
 FILE #: D3842A

2" SINGLE FLAVOR AIR DRIVE
 VARIABLE SPEED VARIATOR
 MODEL AT-2"
 THREADED BEVEL SEAT PORTS D-3842-A